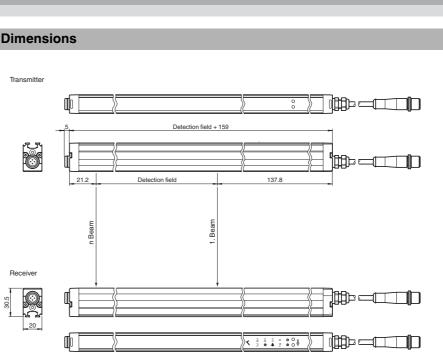
# Automation light grid





# **Model Number**

#### LGM50 Serie

Light grid

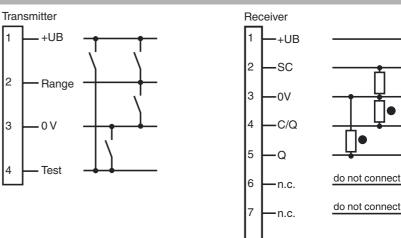
with fixed cable with 4-pin, M12 x 1 connector, and fixed cable with 8-pin, M12 x 1, connector

#### **Features**

- Measuring automation light grid with • switching output
- Optical resolution 50 mm
- Super-fast object detection, even with 3-way beam crossover
- Object identification using integrated object recognition
- IO-link interface for service and pro-. cess data
- Temperature range to -30 °C
- Output of an analog measured value, • can be selected from a number of measuring functions

#### **Product information**

Automation light grids in the LGM Series are designed to measure small to large objects. The slimline light grids are modular in design and are available with various beam gaps and field heights. The entire signal evaluation process is carried out within the device. The lightweight systems can be integrated elegantly into their surroundings, from both a technical and a visual perspective. As a result, machines and plants operating in temperature ranges between -30 °C ... +60 °C can be designed to more compact dimensions.



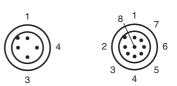
**Pinout** 

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3

4

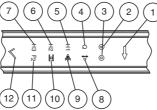
**Electrical connection** 



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Teach-In

### Indicators/operating means



| ה  | 1 | Menu button         | yellow | 7  | not used                  | yellow |
|----|---|---------------------|--------|----|---------------------------|--------|
| וע | 2 | Operating indicator | green  | 8  | Object floating           | yellow |
|    | 3 | Status display      | yellow | 9  | Crossing                  | yellow |
|    | 4 | Q object            | yellow | 10 | Peripheral beam tolerance | yellow |
|    | 5 | not used            | yellow | 11 | 2nd level                 | yellow |
|    | 6 | not used            | yellow | 12 | OK button                 | yellow |
|    |   |                     |        |    |                           |        |

2nd level: Beam collimation, inverse mode, light-on/dark-on switching, reset factory setting, signal tracking

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| Technical data                  |                |  | Accessories                                      |
|---------------------------------|----------------|--|--|
| General specifications          |                |  |  |
| •                               |                |  | OMH-LGS-01                                       |
| Effective detection range       |                | Standard : 0.3 6 m   | Attachment aid for light grid series LGS/        |
| Threshold detection range       |                | 7.5 m  | LGM  |
| Light source                    |                | IRED   |  |
| Light type                      |                | modulated infrared light, 850 nm   | OMH-SLCT-06                                      |
| Field height                    |                | see Table 1, max. 3000 mm  | Swivel Bracket                                   |
| Beam crossover                  |                | Factory setting: three beam crossing, deactivateable   | Child Blacker                                    |
| Beam blanking                   |                | adjustable max. 2 fixed suppressible beam areas (blanking)                                   | V19-G-EMV-BK0,3M-PVC-V19-G                       |
| Beam spacing                    |                | 50 mm  | Double-ended cordset, M12 to M12, with           |
| Number of beams                 |                | see Table 1, max. 61   | EMC filter, 8-pin, PVC cable                     |
|                                 |                | Emitter: Emitter power adjustable in two ranges  | ENIC III.er, 8-pin, PVC cable                    |
| Operating mode                  |                |  | OMH-SLCT-01                                      |
| Optical resolution              |                | without beam crossover: 50 mm<br>with beam crossover: 25 mm with in 25% and 75% of the range |  |
| Angle of divergence             |                | 10°  | Quick clamp and adjustment system                |
| Angle of divergence             |                | -  | OMH-SLCT-03                                      |
| Ambient light limit             |                | > 50000 Lux (if external light source is outside the opening<br>angle)                       |  |
|                                 |                | angle)   | Mounting bracket including adjustment            |
| Functional safety related param | eters          |  |  |
| MTTF <sub>d</sub>               |                | 56 a   | OMH-SLCT-04                                      |
| Mission Time (T <sub>M</sub> )  |                | 20 a   | Mounting bracket including adjustment            |
| Diagnostic Coverage (DC)        |                | 60 %   | (with loose bearing)                             |
| Indicators/operating means      |                |  | ( 3)   |
| · -                             |                |  | OMH-SLCT-05                                      |
| Operation indicator             |                | LED green:<br>constantly on - power-on   | Mounting bracket including adjustment            |
|                                 |                | double pulse flashing (0.8 Hz) - undervoltage  | would have been been been been been been been be |
|                                 |                | flashing (4 Hz) - short circuit  | AA SLCT-01                                       |
|                                 |                | flashing with short interruptions (1 Hz) - IO-Link mode                                      | Profile alignment aid; simplified alignment      |
| Status indicator                |                | Emitter: LED vellow  |  |
| Clatus indicator                |                | constantly on - high emitter power   | of the SLCS and SLCT safety light cur-           |
|                                 |                | constantly off - low emitter power   | tains  |
|                                 |                | flashing (8 Hz) - error message  |  |
|                                 |                | Receiver: LED yellow:  | V1-G-BK2M-PUR-U                                  |
|                                 |                | constantly on - object detected  | Female cordset, M12, 4-pin, PUR cable            |
|                                 |                | constantly off - no object detected  | · •····  |
|                                 |                | flashing (4 Hz) - below stability control limit  | V1-G-BK5M-PUR-U                                  |
|                                 |                | flashing (8 Hz) - error message  | Female cordset, M12, 4-pin, PUR cable            |
| Control elements                |                | Receiver: 2 touch buttons for programming  | remaie corușei, wriz, 4-pin, r orreable          |
| Electrical specifications       |                |  | V1-G-BK10M-PUR-U                                 |
| Operating voltage               | UB             | 18 30 V DC   |  |
| Ripple                          | - 0            | 10 %   | Female cordset, M12, 4-pin, PUR cable            |
| No-load supply current          | I <sub>0</sub> | Emitter ≤: 50 mA   | V1-G-BK15M-PUR-U                                 |
| No load supply culterit         | '0             | Receiver: ≤ 150 mA (without outputs)   |  |
| Time delay before availability  | t <sub>v</sub> | see Table 1, max. 1.5 s  | Female cordset, M12, 4-pin, PUR cable            |
| · ·                             | ٩              | See Table 1, max. 1.5 5  | V19-G-BK10M-PUR-IEC                              |
| Interface                       |                |  |  |
| Interface type                  |                | IO-Link ( pin 4 )  | Female cordset, M12, 8-pin, PUR-cable            |
| IO-Link Revision                |                | 1.0  |  |
| COM-Mode                        |                | COM 2 (38.4 kBaud)   | V19-G-BK2M-PUR-IEC                               |
| Min. cycle time                 |                | 2.3 ms   | Female cordset, M12, 8-pin, PUR-cable            |
| Process data witdh              |                | 16 bit   |  |
| SIO mode support                |                | yes  | V19-G-BK5M-PUR-IEC                               |
| Device ID                       |                | 1050371 1050398(0x100703 0x10071E)   | Female cordset, M12, 8-pin, PUR-cable            |
|                                 |                | 10503711050398 (0x1007030x10071E)  |  |
| Input                           |                |  | V19-G-BK2M-PUR-U-V1-G                            |
| Test input                      |                | Emitter switch-off with +UB or 0 V at pin 4 (emitter)  | Connection cable, M12 to M12, 8/4-pin,           |
| Function input                  |                | Range input activation from 1.6 m with +UB or 0 V on pin 2 (emit-                            | PUR cable  |
|                                 |                | ter)   | FUR Cable  |
|                                 |                | Teach-In input for parameterization on pin 8 (receiver)                                      | IO-Link-Master02-USB                             |
| Output                          |                |  |  |
| Pre-fault indication output     |                | Stability Control (SC) 1 PNP, short-circuit protected, reverse                               | IO-Link master, supply via USB port or se-       |
|                                 |                | polarity protected on pin 2 (receiver)   | parate power supply, LED indicators, M12         |
| Switching type                  |                | Factory setting: dark ON , Switchable to light ON mode                                       | plug for sensor connection                       |
| Signal output                   |                | Command interface: Pin 4 IO-Link interface C or used as swit-                                |  |
| eight output                    |                | ching output Q; 1 short-circuit proof reverse polarity protected                             | IO-Link-Master-USB DTM                           |
|                                 |                | push-pull output (receiver)  | Communication DTM for use of IO-Link-            |
|                                 |                | Switch output: Pin 5 switching output Q; 1 short-circuit proof                               | Master   |
|                                 |                | reverse polarity protected push-pull output (receiver) synchroni-                            | WIdStei  |
|                                 |                | zed with pin 4   | PACTware 4.X                                     |
| Switching threshold             |                | Factory setting: The signal tracking for the threshold value is                              |  |
|                                 |                | deactivated, increasing the optical resolution by a maximum of                               | FDT Framework                                    |
|                                 |                | 4 mm; switchable to active signal tracking   |  |
| Switching voltage               |                | max. 30 V DC   | IODD Interpreter DTM                             |
| Switching current               |                | max. 100 mA  | Software for the integration of IODDs in a       |
| Voltage drop                    | Ud             | ≤2 V DC  | frame application (e. g. PACTware)               |
| Switching frequency             | f              | see Table 1, max. 129 Hz   |  |
|                                 |                |  | LGM-Serie IODD                                   |
| Response time                   |                | see Table 1, max. 8 ms   | IODD for communication with LGM-IO-              |
| Timer function                  |                | Off-delay programmable from 0 1.25 s in 5 ms steps (adjust-                                  | L L L L L L L L L L L L L L L L L L L            |
|                                 |                | ment via IO-Link only)   | Link sensors                                     |
| Ambient conditions              |                |  | LGM-Serie DTM                                    |
| Ambient temperature             |                | -30 60 °C (-22 140 °F)   |  |
| Storage temperature             |                | -30 70 °C (-22 158 °F)   | DTM for communication with LGM sen-              |
|                                 |                |  | sors   |
| Pofor to "Conorol Notoo Polatin |                |  |  |

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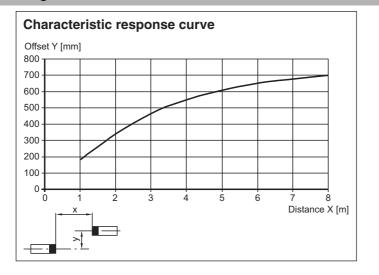
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| Mechanical specifications                |  |  |  |  |
|--|--|--|--|--|
| Housing length L                         | see Table 1, max. 3160 mm  |  |  |  |
| Degree of protection                     | IP67   |  |  |  |
| Connection                               | Emitter: 200 mm connecting cable with 4-pin, M12x1 connector<br>Receiver: 200 mm connecting cable with 8-pin, M12 x 1 connec-<br>tor Cable cross section min. 0.25 mm2<br>Max. cable length 30 m |  |  |  |
| Material                                 |  |  |  |  |
| Housing                                  | extruded aluminum section , Silver anodized  |  |  |  |
| Optical face                             | Plastic pane, Polycarbonate  |  |  |  |
| Mass                                     | see Table 1, max. 1650 g (per profile)   |  |  |  |
| Compliance with standards and directives |  |  |  |  |
| Directive conformity                     |  |  |  |  |
| EMC Directive 2004/108/EC                | EN 60947-5-2:2007  |  |  |  |
| Standard conformity                      |  |  |  |  |
| Product standard                         | EN 60947-5-2:2007<br>IEC 60947-5-2:2007  |  |  |  |
| Approvals and certificates               |  |  |  |  |
| Protection class                         | III ( IEC 61140:2009 )   |  |  |  |
| UL approval                              | cULus Listed   |  |  |  |
| CCC approval                             | CCC approval / marking not required for products rated ${\leq}36~\text{V}$   |  |  |  |

# **Curves/Diagrams**



# **Additional Information**

## Table 1:

Switch-on delay, maximum switching frequency, and maximum time delay before availability:

| Field height<br>[mm] | Switch-on delay Q [ms]<br>Without object parameterization |                | <ul> <li>With object p</li> </ul> | delay Q [ms]<br>parameterization<br>easured value | Maximum swit-<br>ching frequency<br>[Hz] | Maximum<br>time delay before avai-<br>lability tv<br>[s] |
|----------------------|---|----------------|-----------------------------------|---|--|--|
|                      | typ.  | max.           | typ.                              | max.  |  |  |
| 300                  | 3   | 4              | 5                                 | 7   | 129                                      | 0.8  |
| 600                  | 3   | 5              | 5                                 | 7   | 118                                      | 0.9  |
| 900                  | 3   | 5              | 6                                 | 8   | 109                                      | 1.0  |
| 1200                 | 3   | 5              | 6                                 | 9   | 101                                      | 1.0  |
| 1500                 | 3   | 6              | 6                                 | 10  | 94                                       | 1.1  |
| 1800                 | 3   | 6              | 7                                 | 10  | 88                                       | 1.2  |
| 2100                 | 4   | 7              | 7                                 | 11  | 82                                       | 1.3  |
| 2400                 | 4   | 7              | 7                                 | 12  | 78                                       | 1.3  |
| 2700                 | 4   | 7              | 8                                 | 13  | 73                                       | 1.4  |
| 3000                 | 4   | 8              | 8                                 | 13  | 70                                       | 1.5  |
| Number of bean       | ns, housing lengt   | h, and weight: |                                   |   |  |  |

| am | s, | housing | length, | and | weig |
|----|----|---------|---------|-----|------|
|    |    |         |         |     |      |

| -26 15:0 | Field height<br>[mm] | Number of beams | Overall length of the transmitter/receiver unit [mm] | Weight of transmitter/receiver unit [g] |
|----------|----------------------|-----------------|--|---|
| 2-02     | 300                  | 7               | 460  | 300                                     |
| 201      | 600                  | 13              | 760  | 450                                     |
| date:    | 900                  | 19              | 1060   | 600                                     |
| ase (    | 1200                 | 25              | 1360   | 750                                     |
| Hele     | 1500                 | 31              | 1660   | 900                                     |

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| Field height<br>[mm] | Number of beams | Overall length of the transmitter/receiver unit<br>[mm] | Weight of transmitter/receiver unit [g] |
|----------------------|-----------------|---|---|
| 1800                 | 37              | 1960  | 1050                                    |
| 2100                 | 43              | 2260  | 1200                                    |
| 2400                 | 49              | 2560  | 1350                                    |
| 2700                 | 55              | 2860  | 1500                                    |
| 3000                 | 61              | 3160  | 1650                                    |

# **Design and Function**

## Safety information

The device must be operated only at low protective voltage where there is safe electrical isolation. Modifications and repairs must be carried out only by your supplier!

The system must be maintained and inspected on a regular basis.

A soft, clean cloth may be used to clean the system. Do not use any aggressive or abrasive cleaning agents that will corrode the surfaces. The device must not be subjected to severe impacts or vibrations.

# Commissioning

Prerequisites

- The transmitter unit and receiver unit have been mounted and aligned correctly.
- The electrical connection has been established as per the information in the connection diagram.
- The signal output responds to object measurement.
- If at least one beam of light is interrupted, the output remains active for as long as the object is detected.

### Troubleshooting

- Measure operating voltage
- Check cabling.
- Check transmitter and receiver unit for dirt. Clean if necessary.

### **Function indicators**

A green LED for indicating the operating status "Power ON" and a yellow status indication LED are fitted on the connection side of the profiles, behind the lens cover.

## **Transmitter Unit**

| Function  | Description of Diagnosis                  |
|---|---|
| Green LED to display operating status permanently illuminated                                       | Power On                                  |
| Green LED to display operating status is not illuminated. Yellow LED to indicate status is flashing | Energy-saving mode                        |
| Yellow LED to indicate status is not illuminated  | Transmission power of transmitter is low  |
| Yellow LED to indicate status is permanently illuminated  | Transmission power of transmitter is high |
| Yellow LED to indicate status is flashing rapidly (approx. 8 Hz)                                    | Fault state                               |
| Yellow LED to indicate status — brief change in light emitted                                       | Test input is activated                   |

### **Receiver Unit**

| Function   | Description of Diagnosis  |  |
|--|---|--|
| Green LED to display operating status permanently illuminated        | Power On  |  |
| Green LED to display operating status is not illuminated             | Energy-saving mode  |  |
| Green LED to display operating status is flashing at brief intervals | IO-Link mode active. Possible to parameterize the device only via IO-Link |  |
| Green LED to display operating status is flashing (4 Hz)             | Fault status: short circuit at the outputs                                |  |
| Yellow LED to indicate status is permanently illuminated             | Detection field interrupted   |  |
| Yellow LED to indicate status is not illuminated                     | Detection field is clear.   |  |
| Yellow LED to indicate status is flashing (approx. 4 Hz)             | Insufficient stability control  |  |
| Yellow LED to indicate status is flashing rapidly (approx. 8 Hz)     | Fault state: fault during signal measurement                              |  |

# **Resolution and Beam Gap**

The optical resolution of the light grid corresponds to the size of the object that can be detected.

The values specified in the technical data under "Optical Resolution" apply if signal tracking for the threshold value is activated. Where the system is parameterized via the touch field menu (level 2, "Signal Tracking"), the value is automatically set to 60%. It is not possible to set other values. To parameterize the system via IO-Link, a threshold value of at least 60% must be entered. Signal tracking for the threshold value is deactivated by default, increasing the optical resolution by a maximum of 4 mm. By selecting 3-way crossover of the light beams, the resolution of the light grid is refined.

The switching outputs respond to any instance in which the beam is interrupted by an object. Selective object detection can also be parameterized using predefined or taught-in objects. Up to 2 beam areas can be suppressed (blanking).

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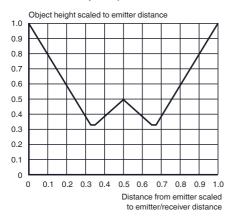
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The devices are supplied without object detection programmed, with signal tracking of the threshold value deactivated, and with a beam path with a 3-way crossover.

#### **Resolution of the Crossed Beam Arrangement**

If 3-way beam crossover is programmed, the resolution is refined. In the case of 3-way crossover, this means that the increased resolution is offered once 25% of the transmitter unit range or receiver unit range has been covered. It is therefore necessary to ensure that all objects pass the transmitter or receiver with such a gap.

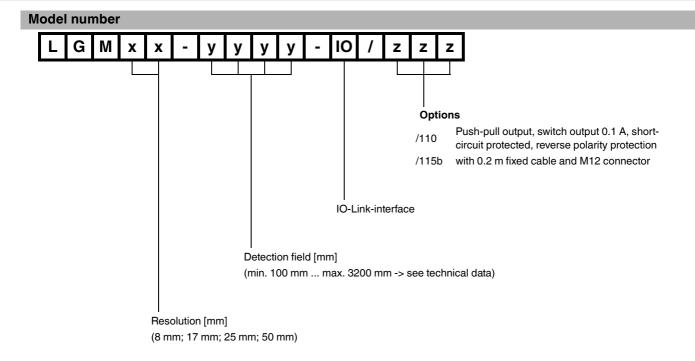


#### **IO-Link**

The sensor parameters are device-specific and are described in the standardized IO Device Description file (IODD). The IODD can be read into different engineering tools using IODD support from different system providers. The sensor can then be configured or diagnosed using the relevant tool and a user interface generated from the IODD.

The IODD interpreter are available in the corresponding product description on our homepage, www.pepperl-fuchs.com. For the IODD description contact the P+F support.





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